Siemens Solution Partner - Automation

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Continuous Gas Analyzers, extractive CALOMAT 62

General information

Overview

Buenos Aires, Argentina

Tel.: (54 - 11) 5352-2500 Email: info@dastecsrl.com.ar

Web: www.dastecsrl.com.ar



The CALOMAT 62 gas analyzer is primarily used for quantitative determination of one gas component (e.g. H₂, N₂, Cl₂, HCl, NH₃) in binary or quasi-binary gas mixtures.

The CALOMAT 62 is specially designed for use in corrosive gas mixtures.

Benefits

- Universally applicable hardware basis
- Integrated correction of cross-interference, no external calculation required
- Open interface architecture (RS 485, RS 232, PROFIBUS)
- SIPROM GA network for maintenance and servicing information (option)
- Electronics and analyzer unit: gas-tight isolation, purging is possible, IP65, long service life even in harsh environments (field device)

Application

Fields of application

- Chlorine-alkali electrolysis
- Metallurgy (steel production and processing)
- H₂ measurement in LNG (Liquefied Natural Gas) process
- Ammonia synthesis
- Fertilizer production
- Petrochemicals

Special versions

Special applications

In addition to the standard combinations, special applications are also available upon request (e.g. higher sample gas pressure up to 2 000 hPa absolute).

Design

- With 4HE for installation
- in hinged frame
- in cabinets with or without telescope rails
- With closed or flow-type reference chambers
- Front plate for service purposes can be pivoted down (laptop connection)
- IP20 degree of protection, with purging gas connection
- Internal gas routes: Pipe made of stainless steel (mat. no. 1.4571)
- Gas connections for sample gas inlet and outlet and for reference gas: Internal thread 1/8" - 27 NPT
- Purging gas connections: Pipe diameter 6 mm or 1/4"
- With closed or flow-type reference chambers

Field device

- Two-door enclosure (IP65) for wall mounting with gas-tight separation of analyzer and electronic parts, purgeable
- Individually purgeable enclosure halves
- Gas path with screw pipe connection made of stainless steel (mat. no. 1.4571), or Hastelloy C22
- Purging gas connections: Pipe diameter 10 mm or 3/8"
- Gas connections for sample gas inlet and outlet and for reference gas: Internal thread 1/8" 27 $\ensuremath{\mathsf{NPT}}$
- With closed or flow-type reference chambers

Display and control panel

- Large LCD field for simultaneous display of:
- Measured value (digital and analog displays)
- Status bar - Measuring ranges
- · Contrast of the LCD field adjustable via the menu
- Permanent LED backlighting
- Washable membrane keyboard with five softkeys
- Menu-driven operator control for parameterization, test func-٠ tions, adjustment
- Operator support in plain text
- · Graphical display of the concentration progression; time intervals parameterizable
- Bilingual operating software German/English, English/Spanish, French/English, Spanish/English, Italian/English

Input and outputs

- One analog output per medium (from 0, 2, 4 to 20 mA; NAMUR parameterizable)
- Two analog inputs configurable (e.g. correction of cross-interference or external pressure sensor)
- Six binary inputs freely configurable (e.g. measurement range changeover, processing of external signals from the sample preparation)
- Six relay outputs, freely configurable (e.g. failure, maintenance request, threshold alarm, external magnetic valves)
- Each can be expanded by eight additional binary inputs and relay outputs (e.g. for autocalibration with max. four test gases)

19" rack unit

CALOMAT 62

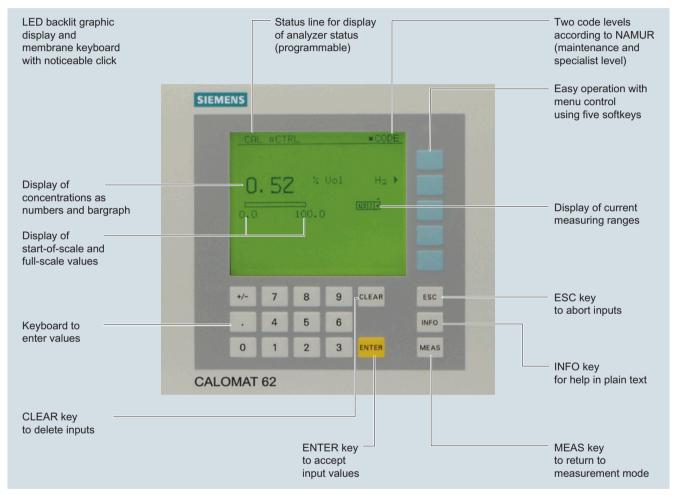
General information

Communication

RS 485 present in basic unit (connection from the rear; for the rack unit also behind the front plate).

Options

- RS 485/RS 232 converter
- RS 485/Ethernet converter
- RS 485/USB converter
- · Connection to networks via PROFIBUS DP/PA interface
- SIPROM GA software as the service and maintenance tool



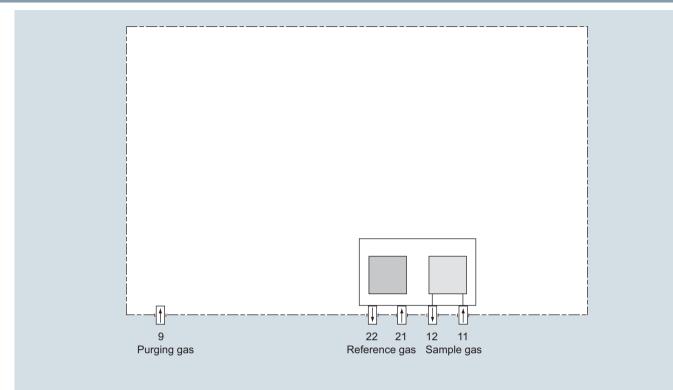
CALOMAT 62, membrane keyboard and graphic display

Designs – parts wetted by sample gas

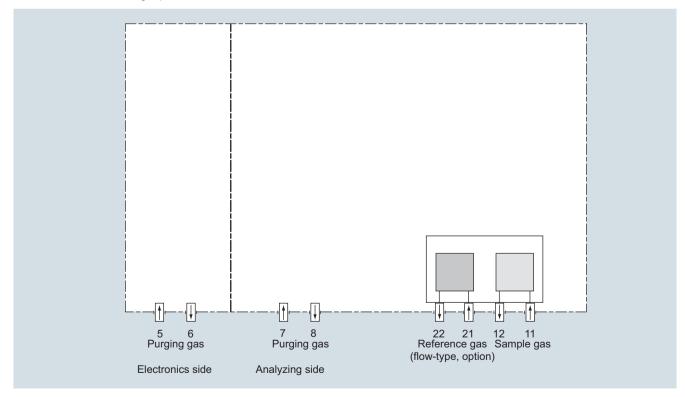
Gas connection	19" rack unit	Field device	
Input block with gas connection	Stainless steel, mat. no. 1.4571	Stainless steel, mat. no. 1.4571	
Seal	FPM (e.g. Viton) or FFPM	FPM (e.g. Viton) or FFPM	
Sensor	Glass	Glass	
Input block with gas connection		Hastelloy C22	
Seal		FFPM (e.g. Kalrez)	
Sensor		Glass	

CALOMAT 62





CALOMAT 62, 19" rack unit, gas path



CALOMAT 62, field device, gas path

General information

Function

Principle of operation

The measuring principle is based on the different thermal conductivity of gases.

The temperature of a heated resistor surrounded by gas is determined by the thermal conductivity of the gas. Four such resistors are connected as a bridge.

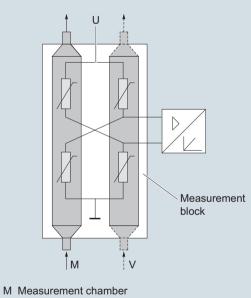
Sample gas flows around two of them, reference gas surrounds the other two. A constant DC voltage heats the resistors above the temperature of the measurement block.

The different thermal conductivities of the sample and reference gases result in different temperatures of the resistors. A change in the composition of the sample gas thus also causes a change in the resistance values.

The electrical equilibrium of the measuring bridge is disrupted, and a voltage is generated in the bridge diagonal. This is a measure of the concentration of the measured component.

Note

The sample gases must be fed into the analyzers free of oil, grease, and dust. The formation of condensation in the sample chambers (dew point of sample gas < ambient temperature) must be avoided. Therefore, gas prepared for the respective task must be provided in most applications.



V Reference gas chamber (optional: flow-type)

CALOMAT 62, principle of operation, example of a non-flow-type reference chamber

Important features

- Four freely-programmable measuring ranges, also with suppressed zero, all ranges linear
- Smallest spans down to 1 % $\rm H_2$ (with suppressed zero: 99 to 100 % $\rm H_2)$ possible
- Measuring range identification
- Electrically isolated measured-value output 0/2/4 to 20 mA (also inverted)
- Automatic or manual measuring range switchover selectable; remote switching is also possible
- Measured value can be saved during adjustment

- Time constants are selectable within wide ranges (static/dynamic noise suppression); i.e. the response time of the analyzer can be adapted to the respective task
- Short response time
- Low long-term drift
- Measuring point switchover for up to 6 measuring points (parameterizable)
- Measuring point identification
- External pressure sensor can be connected for correction of variations in sample gas pressure
- Possibility for correcting the influence of residual gases (correction of cross-interference)
- Automatic measuring range calibration can be programmed
- Operation based on the NAMUR recommendation
- Two operator input levels with their own authorization codes to prevent unintentional and unauthorized interventions
- Simple handling using a numerical membrane keyboard and operator prompting
- Customer-specific device versions, such as:
 - Customer acceptance
 - TAG labels
 - Drift recording
 - Clean for O₂ service

Spans

The smallest and largest possible spans depend on both the measured component (gas type) and the respective application (see ordering data).

Cross-interferences

Information on the sample gas composition is required in order to determine the cross-interference of residual gases with several interfering components.

The zero offsets in % H_2 which result from 1 % residual gas (interfering gas) are listed in the following table; the specified values are approximate values.

It should be noted that the influence of interfering gas is not linear to its concentration. Information on the sample gas composition is required in order to determine the cross-interference of residual gases with several interfering components.

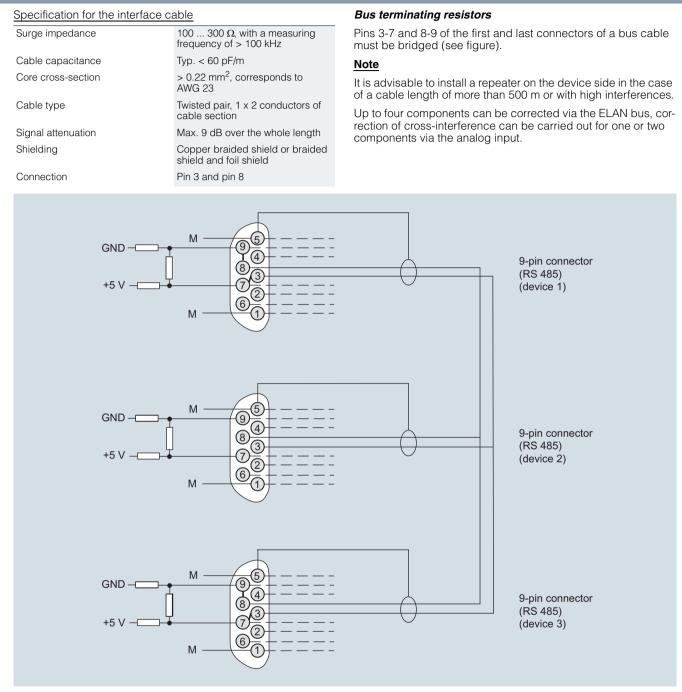
Ar	Approx0.15 %
O ₂	Approx. +0.02 %
CO ₂	Approx0.13 %
CH ₄	Approx. +0.17 %
SO ₂	Approx0.31 %
Air (dry)	Approx. +0.25 %

Effect of 1 % gas component with nitrogen as the residual gas, expressed in % $\rm H_2$

Moreover, it must be noted that - in addition to a zero offset - the gradient of the characteristic can also be affected by the residual gas. However, this effect is negligible in the case of variations in the interfering gas concentration below 10 %.

Taking these facts into consideration and due to the fact that the cross-interference analyzers cause further measuring inaccuracies, a larger error in measurement occurs than with binary gas mixtures despite correction of cross-interference.

General information



Bus cable with plug connections, example

ture 25 °C)

Continuous Gas Analyzers, extractive CALOMAT 62

19" rack unit

Technical specifications

General (based on DIN EN 61207/IEC 1207. All data refers to the binary

gas mixture H ₂ in N ₂)			
Measuring ranges	4, internally and externally switch- able; automatic measuring range switchover also possible		
Span	Application-dependent (see ordering data)		
Measuring ranges with suppressed zero point	Application-dependent (see ordering data)		
Operating position	Front wall, vertical		
Conformity	CE marking in accordance with EN 50081-1/EN 50081-2 and RoHS		
Design, enclosure			
Degree of protection	IP20 according to EN 60529		
Weight	Approx. 13 kg		
Electrical characteristics			
EMC (Electromagnetic Compatibility)	In accordance with standard requirements of NAMUR NE21 (08/98) and EN 61326		
Electrical safety	In accordance with EN 61010-1; overvoltage category II		
Power supply (see nameplate)	100 V AC -10 % 120 V AC +10 %, 48 63 Hz or		
	200 V AC -10 % 240 V AC +10 %, 48 63 Hz		
Power consumption	Approx. 30 VA		
Fuse values	100 120 V: 1.0T/250		
	200 240 V: 0.63T/250		
Gas inlet conditions			
Sample gas pressure	800 1 100 hPa (absolute)		
Sample gas flow	30 90 l/h		
Sample gas temperature	Min. 0 to max. 50 °C, but above the dew point		
Temperature of the measuring cell	70 °C		
Dynamic response (the dynamic armeasurement of H_2 in N_2)	id measuring response refers to the		
	< 30 min at room temperature (the technical specification will b met after 2 hours)		
Warm-up period	(the technical specification will be met after 2 hours)		
Warm-up period Delayed display (T ₉₀)			
	met after 2 hours) Approx. 35 s (including dead		

10 ... 15 s

Output signal fluctuation (3σ value) $< \pm 1$ % of the smallest possible span according to rating plate, with electronic damping constant of 1 s Zero point drift $< \pm 1$ % of the current span/week Measured-value drift $< \pm 1$ % of the smallest possible span (according to rating plate)/week Repeatability $< \pm 1$ % of the current span 1% of the smallest possible span Detection limit according to rating plate Linearity error < ± 1 % of the current span Influencing variables (referred to sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C) Ambient temperature < 2 %/10 K referred to smallest possible span according to label Deviation from zero point (for Accompanying gases influence of interfering gas, see section "Cross-interference") Sample gas flow 0.2 % of the current measuring span with a change in flow of 0.1 l/min within the permissible flow range Sample gas pressure < 1 % of the current span with a change in pressure of 100 hPa < 0.1 % of the current span with rated voltage \pm 10 % Power supply **Electrical inputs and outputs** Analog output 0/2/4 ... 20 mA, isolated; max. load 750 Ω Relay outputs 6, with changeover contacts, freely parameterizable, e.g. for measuring range identification; load: 24 V AC/DC/1 A, isolated 2, dimensioned for 0/2/4 ... 20 mA Analog inputs for external pressure sensor and correction of cross-interference Binary inputs 6, designed for 24 V, isolated, freely parameterizable, e.g. for measuring range switchover Serial interface RS 485 Options AUTOCAL function with 8 additional binary inputs and 8 additional relay outputs, also with PROFIBUS PA (on request) or PROFIBUS DP (on request)

Measuring response (the dynamic and measuring response refers to

the measurement of H₂ in N₂) (referred to sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient tempera-

Climatic conditions

Permissible ambient temperature

Permissible humidity (dew point must not be fallen below)

-40 ... +70 °C during storage and transportation, 5 ... 45 °C during operation < 90 % relative humidity as

annual average, during storage and transportation

Dead time (special application)

19" rack unit

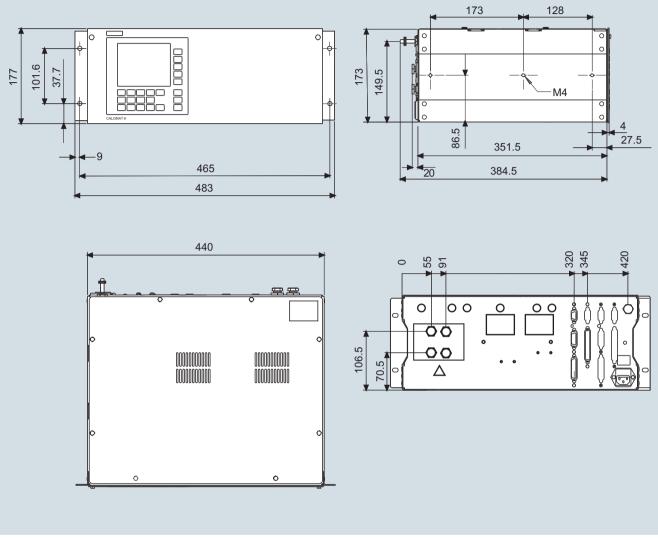
Selection and ordering data			Article No.		
CALOMAT 62 gas an 19" rack unit for insta	nalyzer		7MB2541-		
		ation in the PIA Life Cycle Portal.			
Material of sample ga	3	allor in the rife cycle rolldi.			
Stainless steel, mat. r		Purging gas stub 6 mm	0		
non-flow-type referen	nce chamber, 1/8"-27 NPT	0.00			
Stainless steel, mat.		Purging gas stub 1/4"	4		
	ice chamber, 1/8"-27 NPT				
Application		Possible with measuring range identification			
H_2 in N_2		0, 1, 5, 6	AN		
			EL		
SO_2 in air		1, 6			
CO_2 in H_2		0, 1, 5, 6	КА		
CO ₂ in N ₂		2, 6	KN		
Smallest	Largest	Reference gas			
measuring range	measuring range	or filling gas			
0 1 % 0 5 %	0 100 % 0 100 %		0		
05%	0 60 %	Accompanying gas	2		
0 10 %	0 100 %	component	3		
0 20 %	0 40 %		4		
100 99 %	100 0 %		5		
100 95 %	100 0 %	Sample gas component	6		
100 90 %	100 0 %	ermiter gen ermiter in	7		
100 80 %	100 60 %		8		
Add-on electronics					
Without			0		
AUTOCAL function	altal incuts and autouts				
	gital inputs and outputs digital inputs/outputs and Pl	ROFIBLIS PA interface	1 6		
	gital inputs/outputs and PRC		7		
Power supply	5				
100 120 V AC, 48	63 Hz		0		
200 240 V AC, 48			1		
Explosion protection					
Without			A		
Language (supplied	documentation, software)				
German	· /		0		
English			1		
French			2		
Spanish			3		
Italian			4		

Additional versions	Order code	
Add "-Z" to Article No. and specify Order codes.		
TAG labels (specific lettering based on customer information)	B03	
Clean for O ₂ service (specially cleaned gas path)	Y02	
Measuring range indication in plain text, if different from the standard setting	Y11	
Special setting (only in conjunction with an application no., e.g. extended measuring range)	Y12	
Extended special setting (only in conjunction with an application no., e.g. determination of cross-interferences)	Y13	
Accessories	Article No.	
RS 485/Ethernet converter	A5E00852383	
RS 485/RS 232 converter	C79451-Z1589-U1	
RS 485/USB converter	A5E00852382	
AUTOCAL function with 8 digital inputs/outputs	C79451-A3480-D511	
AUTOCAL function with 8 digital inputs/outputs and PROFIBUS PA	A5E00057307	
AUTOCAL function with 8 digital inputs/outputs and PROFIBUS DP	A5E00057312	
Set of Torx screwdrivers	A5E34821625	

CALOMAT 62

19" rack unit

Dimensional drawings

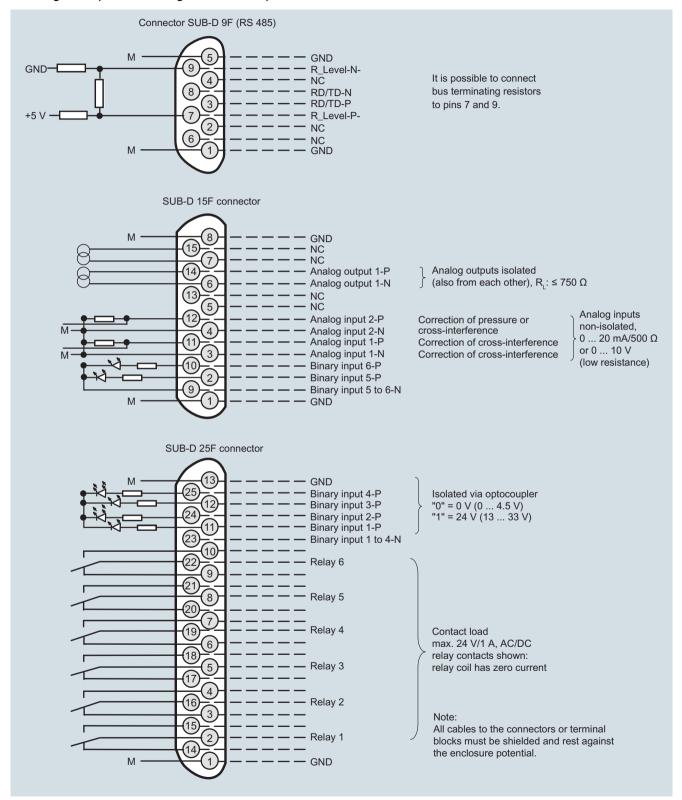


CALOMAT 62, 19" rack unit, dimensions in mm

19" rack unit

Schematics

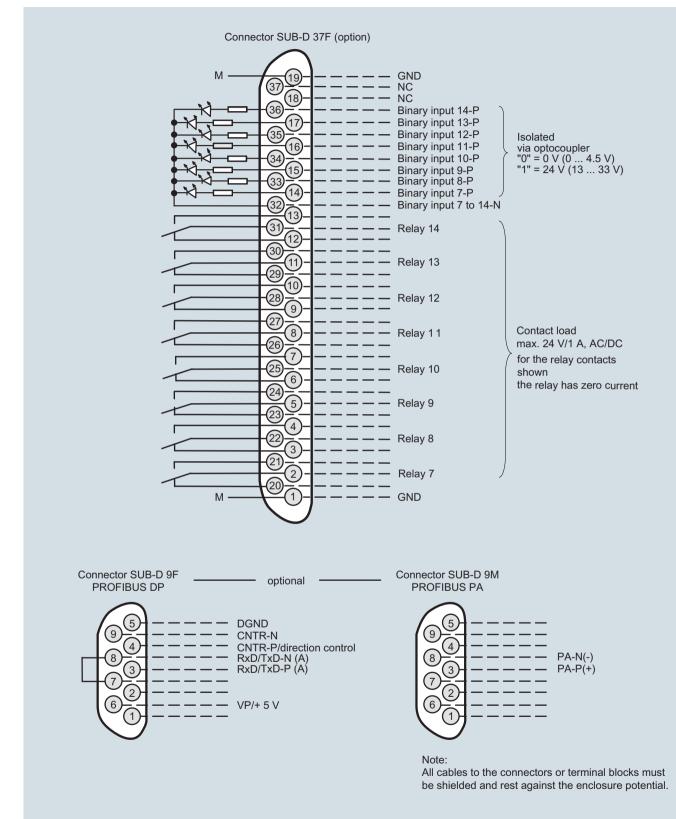


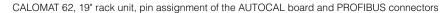


CALOMAT 62, 19" rack unit, pin assignment

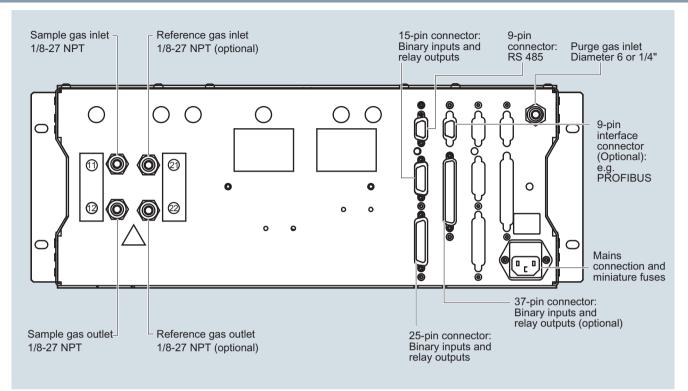
CALOMAT 62

19" rack unit





19" rack u<u>nit</u>



CALOMAT 62, 19" rack unit, gas connections and electrical connections

Field device

Technical specifications General (based on DIN EN 61207/IEC 1207. All data refers to the binary gas mixture H₂ in N₂) Measuring ranges 4, internally and externally switchable; automatic measuring range switchover also possible Application-dependent Span (see ordering data) Measuring ranges with Application-dependent suppressed zero point (see ordering data) Operating position Front wall, vertical Conformity CE marking in accordance with EN 50081-1/EN 50081-2 and RoHS Design, enclosure Degree of protection IP65 according to EN 60529 Weight Approx. 25 kg **Electrical characteristics** FMC In accordance with standard (Electromagnetic Compatibility) requirements of NAMUR NE21 (08/98) and EN 61326 Electrical safety In accordance with EN 61010-1: overvoltage category II 100 AC -10 % ... 120 V AC +10 %, Power supply (see nameplate) 48 ... 63 Hz or 200 AC -10 % ... 240 V AC +10 %,

48 ... 63 Hz

block unheated)

block heated)

100 ... 120 V F3 1T/250

200 ... 240 V

F3 0.63T/250

F4 0.63T/250

100 ... 120 V

F1 1T/250

F2 4T/250

F3 4T/250

F4 4T/250

200 ... 240 V F1 0.63T/250

F2 2.5T/250

F3 2.5T/250

F4 2.5T/250

F4 1T/250

Approx. 25 VA (gas connection)

Approx. 330 VA (gas connection

Power consumption

Fuse values (gas connection unheated)

Fuse values (gas connection heated)

Gas inlet conditions Sample gas pressure Sample gas flow

Sample gas temperature

Sample gas humidity

Purging gas pressure

· For short periods

• of the measuring cell (sensor)

of the measureming cell block

Temperature

(base)

Permanent

800 ... 1 100 hPa (absolute) 30 ... 90 l/h Min. 0 to max. 50 °C, but above the dew point

70 °C 80 °C (heated)

< 90 % relative humidity

165 hPa above ambient pressure Max. 250 hPa above ambient pressure **Dynamic response** (the dynamic and measuring response refers to the measurement of H₂ in N₂) (referred to sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C) Warm-up period < 30 min at room temperature (the technical specification will be met after 2 hours) Delayed display (T₉₀) Approx. 35 s (including dead time) 0 ... 100 s, parameterizable Electrical damping Dead time (the diffusion to the Approx. 34 s probes is the determining variable) 10 ... 15 s Dead time (special application) Measuring response (the dynamic and measuring response refers to the measurement of H₂ in N₂) (referred to sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C) Output signal fluctuation $< \pm 1$ % of the smallest possible $(3\sigma value)$ span according to rating plate with electronic damping constant of 1 s Zero point drift $< \pm 1$ % of the current span/week Measured-value drift $< \pm 1$ % of the smallest possible span (according to rating plate)/week Repeatability < + 1 % of the current span Detection limit 1 % of the smallest possible span according to rating plate < ± 1 % of the current span Linearity error Influencing variables (referred to sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C) < 2 %/10 K referred to smallest pos-Ambient temperature sible span according to rating plate Deviation from zero point (for influ-Accompanying gases ence of interfering gas, see section "Cross-interference") 0.2 % of the current measuring span Sample gas flow with a change in flow of 0.1 l/min within the permissible flow range Sample gas pressure < 1 % of the span with a change in pressure of 100 hPa < 0.1 % of the output signal span with rated voltage \pm 10 % Power supply **Electrical inputs and outputs** 0/2/4 ... 20 mA, isolated; Analog output max. load 750 Ω Relay outputs 6, with changeover contacts, freely parameterizable, e.g. for measuring range identification; load: 24 V AC/DC/1 A, isolated 2, dimensioned for 0/2/4 ... 20 mA Analog inputs for external pressure sensor and correction of cross-interference Binary inputs 6, designed for 24 V, isolated, freely parameterizable, e.g. for measuringrange switchover Serial interface RS 485 Options AUTOCAL function with 8 additional binary inputs and 8 additional relay outputs, also with PROFIBUS PA (on request) or PROFIBUS DP (on request) **Climatic conditions** Permissible ambient temperature -40 ... +70 °C during storage and transportation, 5 ... 45 °C during operation

Permissible humidity (dew point must not be fallen below) < 90 % relative humidity as annual average, during storage and transportation

Field device

Selection and ordering data		Article No.			
CALOMAT 62 gas analyzer For field installation		7MB2531-	-		Cannot be combine
abla Click on the Article No. for the online configuration in the P	PIA Life Cycle Portal.				
Material of sample gas path					
Stainless steel, mat. no. 1.4571; non-flow-type reference chamber, 1/8"-27 NPT	Purging gas stub 10 mm	0			0
Hastelloy C22; non-flow-type reference chamber, 1/8"-27 NPT Hastelloy C22; flow-type reference chamber, 1/8"-27 NPT		2			3
Stainless steel, mat. no. 1.4571; non-flow-type reference chamber, 1/8"-27 NPT	Purging gas stub ³ / ₈ "	4			4
Hastelloy C22; non-flow-type reference chamber, 1/8"-27 NPT Hastelloy C22; flow-type reference chamber, 1/8"-27 NPT		6 7			7
Application	Possible with measuring range identification				
H_2 in N_2	0; 5	AN			AN
	0; 5	AB			AB
H ₂ in HCl	0; 5	AC			AC
Cl ₂ in air	1; 6	BL			BL
HCl in air	1; 6	CL			CL
SO ₂ in air	1; 6	EL			EL
CO ₂ in H ₂	0; 5	KA			КА
CO_2 in N_2	1; 6	KN			KN
	•				
Smallest Largest measuring range measuring range	Reference gas or filling gas				
0 1 % 0 100 %		0			
05% 0100%		1			
05% 060%	Accompanying gas	2			
0 10 % 0 100 %	component	3			
0 20 % 0 40 %		4			
100 99 % 100 0 %		5			
100 95 % 100 0 %	Sample gas component	6			
100 90 % 100 0 %	Sample gas component	7			
100 80 % 100 60 %		8			
		-			
Add-on electronics Without		0			
AUTOCAL function		0			
With 8 additional digital inputs and outputs		1			
 With 8 additional 8 digital inputs/outputs and PROFIBUS PA 	interface	6			
 With 8 additional digital inputs/outputs and PROFIBUS DP in 		7			
			0		
100 120 V AC, 48 63 Hz			-		
200 240 V AC, 48 63 Hz			1		
Heating of internal gas paths and analyzer unit					
Without			A		
With (max. 80 °C)			В		
Explosion protection					
Explosion protection Without				A	
Explosion protection Without According to ATEX II 2G, leakage compensation ¹⁾			1	A E F	
Explosion protection Without According to ATEX II 2G, leakage compensation ¹⁾ According to ATEX II 2G, continuous purging ¹⁾			1	E	
Explosion protection Without According to ATEX II 2G, leakage compensation ¹⁾ According to ATEX II 2G, continuous purging ¹⁾ Language (supplied documentation, software)			1	E	
Explosion protection Without According to ATEX II 2G, leakage compensation ¹⁾ According to ATEX II 2G, continuous purging ¹⁾ Language (supplied documentation, software) German		-	1	E F O	
Explosion protection Without According to ATEX II 2G, leakage compensation ¹⁾ According to ATEX II 2G, continuous purging ¹⁾ Language (supplied documentation, software) German English		-	1	E F 0 1	
Explosion protection Without According to ATEX II 2G, leakage compensation ¹⁾ According to ATEX II 2G, continuous purging ¹⁾ Language (supplied documentation, software) German English French Spanish		-	1	E F O	

¹⁾ Only in connection with an approved purging unit.

Field device

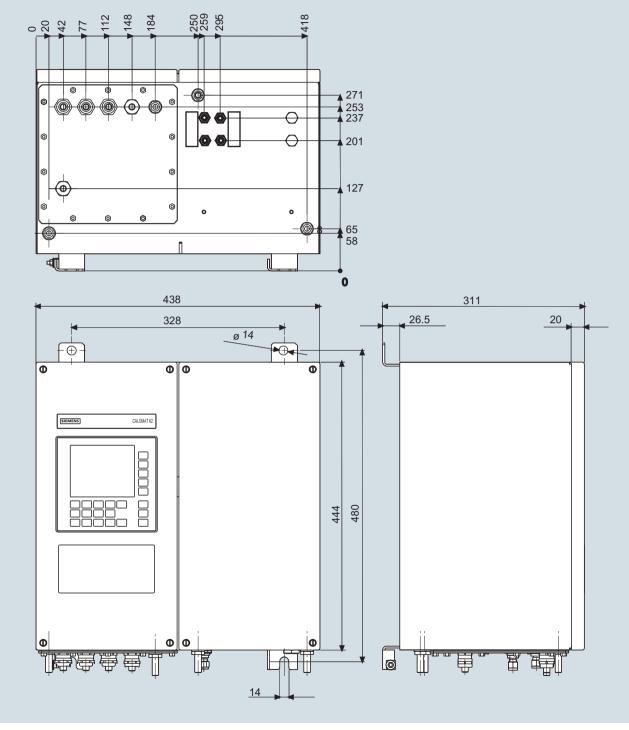
Selection and ordering data

Additional versions	Order code		
Add "-Z" to Article No. and specify Order codes.			
TAG labels (specific lettering based on customer information)	B03		
BARTEC EEx p control unit "Leakage compensation"	E71		
BARTEC EEx p control unit "Continuous purging"	E72		
Clean for O ₂ service (specially cleaned gas path)	Y02		
Measuring range indication in plain text, if different from the standard setting	Y11		
Special setting (only in conjunction with an application no., e.g. extended measuring range)	Y12		
Extended special setting (only in conjunction with an application no., e.g. determination of cross-inter- ferences)	Y13		
Accessories	Article No.		
RS 485/Ethernet converter	A5E00852383		
RS 485/RS 232 converter	C79451-Z1589-U1		
RS 485/USB converter	A5E00852382		
AUTOCAL function with 8 digital inputs/outputs	A5E00064223		
AUTOCAL function with 8 digital inputs/outputs and PROFIBUS PA	A5E00057315		
AUTOCAL function with 8 digital inputs/outputs and PROFIBUS DP	A5E00057318		
Set of Torx screwdrivers	A5E34821625		

CALOMAT 62

Field device

Dimensional drawings



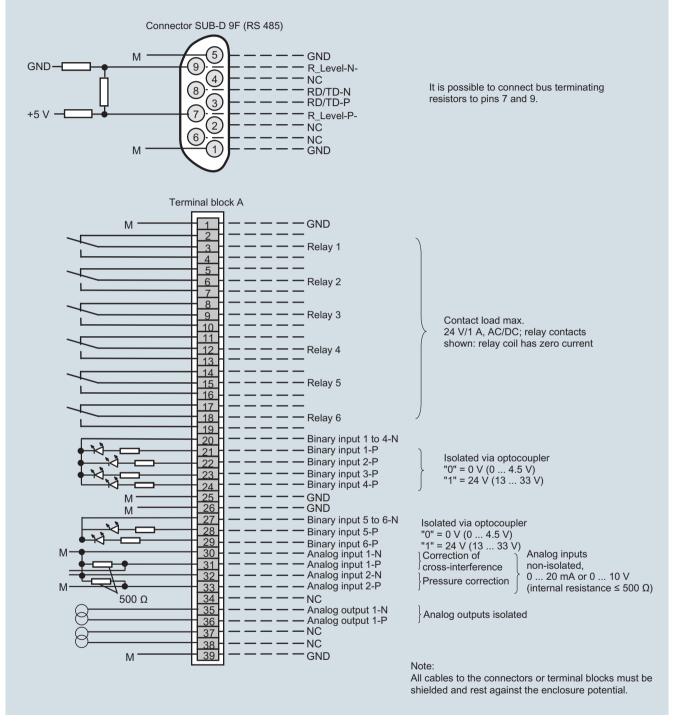
CALOMAT 62, field device, dimensions in mm

CALOMAT 62

Field device

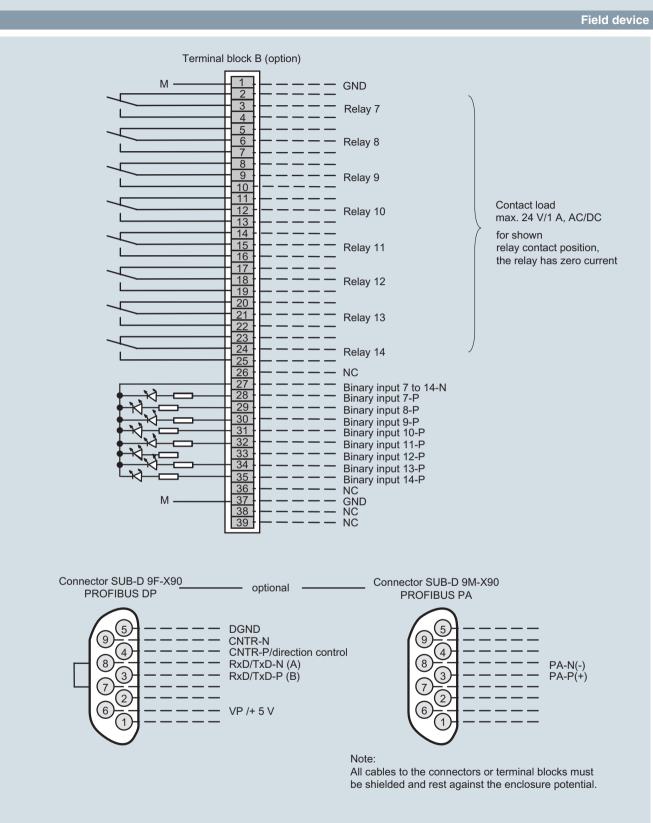
Schematics

Pin assignment (electrical and gas connections)



CALOMAT 62, field device, pin and terminal assignment

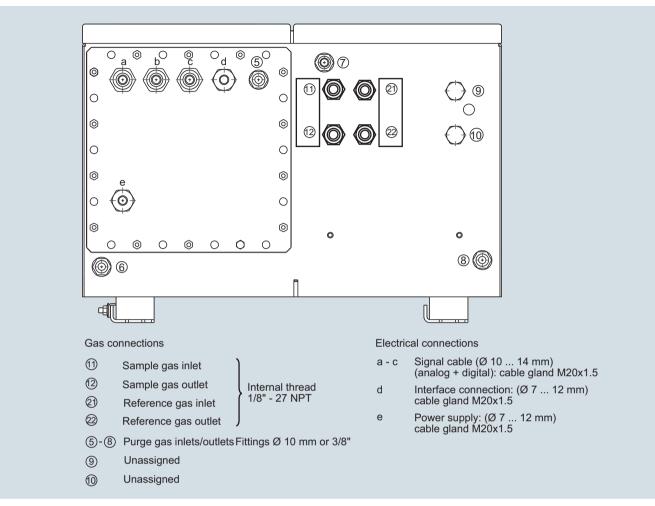
CALOMAT 62



CALOMAT 62, field device, pin and terminal assignment of the AUTOCAL board and PROFIBUS connectors

CALOMAT 62

Field device





CALOMAT 62

Documentation

Operating instructions	Article No.
CALOMAT 62	
Thermal conductivity gas analyzer	
• German	A5E00881392
• English	A5E00881393
• French	A5E00881395
• Italian	A5E00881398
• Spanish	A5E00881396
Gas analyzers of Series 6 and ULTRAMAT 23	
Schnittstelle/Interface PROFIBUS DP/PA	
German and English	A5E00054148

Suggestions for spare parts

Description	7MB2541	7MB2531	2 years (quantity)	5 years (quantity)	Article No.
Temperature limiter		х	-	1	A5E00891855
Adapter plate, LC display/keypad	х	x	1	1	C79451-A3474-B605
Temperature sensor		x	-	1	C79451-A3480-B25
LC display	х		-	1	W75025-B5001-B1
Line transformer, 115 V	х	x	-	1	W75040-B21-D80
Line transformer, 230 V	х	x	-	1	W75040-B31-D80
Fuse, T 0.63 A, line voltage 200 240 V	х	x	2	3	W79054-L1010-T630
Fuse, T 1 A, supply voltage 100 120 V	х	x	2	3	W79054-L1011-T100
Heating cartridge		x	-	1	W75083-A1004-F120



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